

JANUARY 29th, 2020

SUPERCRITICAL WATER GASIFICATION

Technology for Efficient Conversion
of Wet Biomass

SCWG

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caade
engineered technologies



Nantes 2020





- Est. 2003
- Albacete (Spain)
- SME – 50 employees

EXPERT ENGINEERING SERVICES & CAPACITIES

- Heat Transfer Equipment
- Simulation Eng.
- Plant Eng. Services
- Process & mechanical Consulting

OUR CUSTOMERS & INDUSTRY SECTORS

- End Users
- Engineering Companies
- Oil & Gas
- Power generation
- Solar & Renewables

CADE- SCWG HISTORY

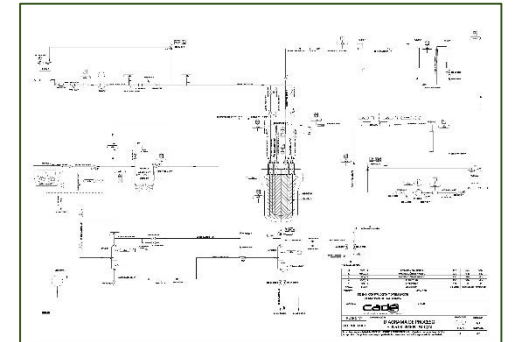
- ▶ **2010-2012** - Tech. & Eco. preliminary feasibility studies
- ▶ **2012-2014** - Pilot Plant design & construction
Simulation tool development
- ▶ **2014-2016** - Patentability Study - Operational Improvements
Feasibility Studies for customers
- ▶ **2016-2018** - ZeroSD/SCWD Applications – Scaling-up Studies
Design & Operational Improvements
- ▶ **2018-2020** - Lab. Biomasses Gasification Tests - Simulation tool update
Operational Improvements

CADE- SCWG APPROACH

FOCUSED ON INDUSTRIALIZATION

- ▶ Scaling-up in our DNA
- ▶ Balanced performance & efficiency vs CAPEX & OPEX:
 - In house core equipment design
 - Manufacturability and in serial production considerations
 - Materials of construction optimization
- ▶ Capabilities for integration with existing plants
- ▶ Industry 4.0

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PILOT PLANT

OPERATIONAL RANGE

- ▶ Temperature **400 - 550 °C**
- ▶ Pressure **230 - 270 bar**
- ▶ Biomass flow **10 - 40 kg/h**
- ▶ Dry biomass **5 - 20 %-w**

Scalable plant concept, adaptable to any range of flows and biomasses, aimed to reach an optimized CAPEX/OPEX and syngas outcome



INDUSTRIAL APPLICATIONS



WASTE WATER TREATMENT

Sewage sludge valorization

DIGESTATES

From anaerobic digestion



AGRIFOOD

Processed vegetables

Fruit

Oil / Olive

ANIMAL MANURE

From intensive farming

BIODIESEL

Glycerol valorization

FOOD AND DRINKS

Wines / alcohols

Milk industry

CHEMICAL INDUSTRY

Thermoestables

Thermoplastics

PAPER INDUSTRY

Black liquor

Zero Opex

- Pays for itself
- Saves disposal costs
- Complete sewage sludge valorization
- Almost get a zero exploitation cost UWWTP

Zero Carbon Footprint

- Green Carbon-Neutral Renewable Natural Gas
- CO₂ removal for carbon negative footprint
- Contributing to UWWTP energy autonomy

ZeroSD

Zero Sludge
Disposal
UWWTP

Zero Waste Disposal

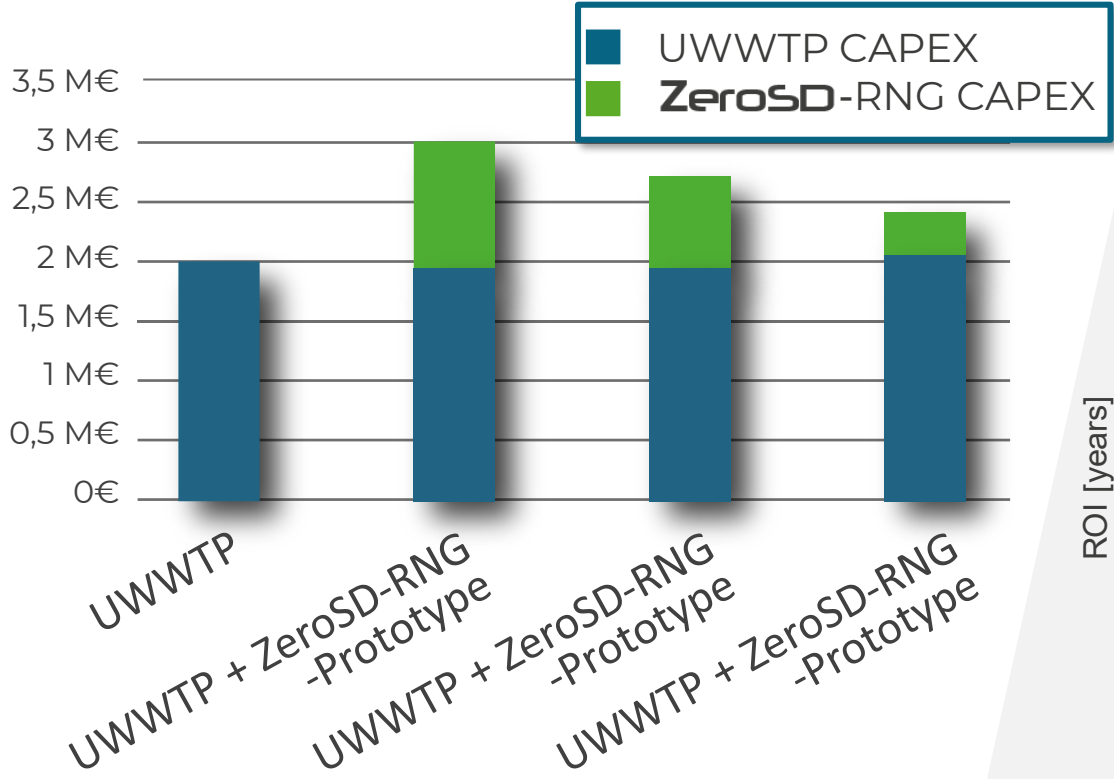
- Zero environmental impact
- Safe concentrated class-A fertilizer
- All pollutants eliminated: organic contaminants, CEC, PTE, pathogenic

Zero Water Discharge

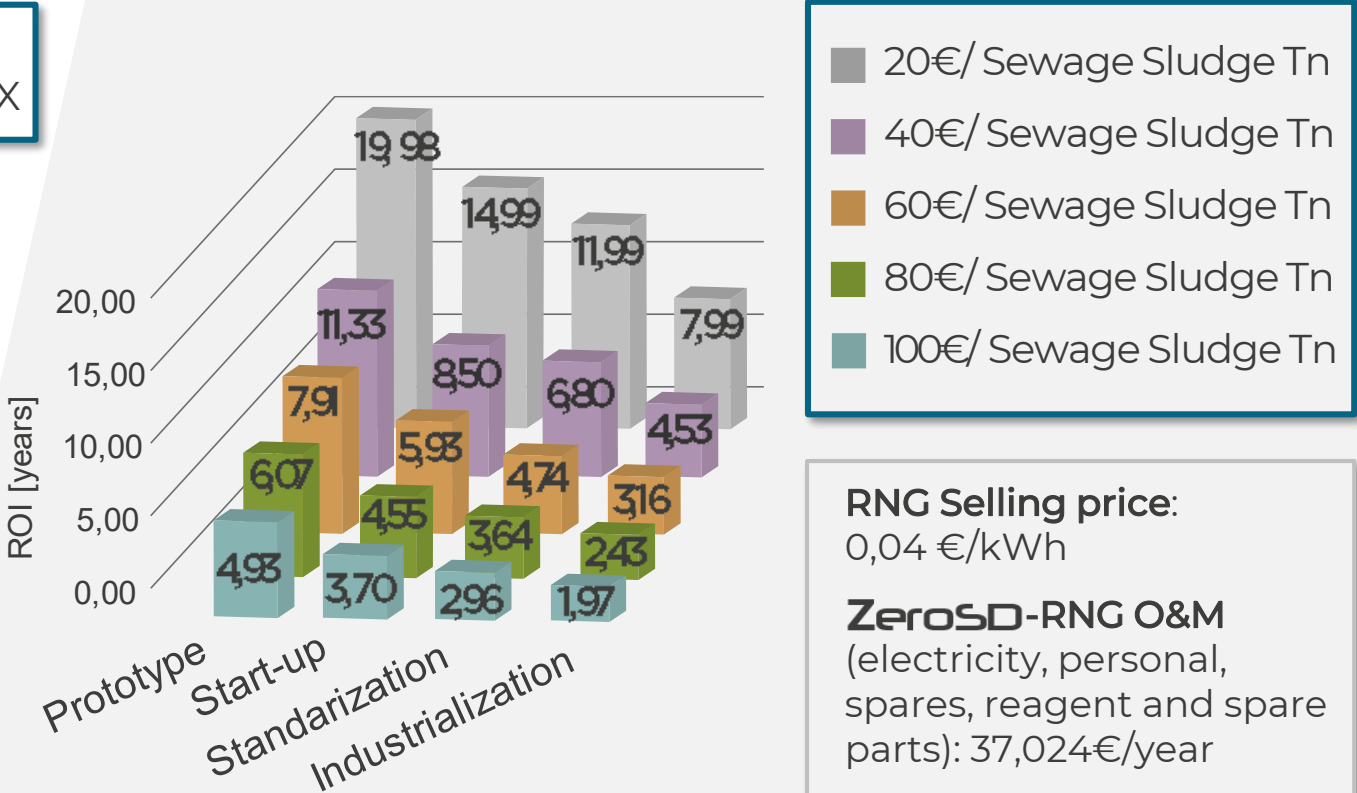
- Clean pure water recovery
- Contribution to UWWTP improvement by integration pack

FEASIBILITY ANALYSIS

ZeroSD-RNG 20% DM & 20K p.e. UWWTP CAPEX



ZeroSD-RNG 20K p.e. size - simple ROI



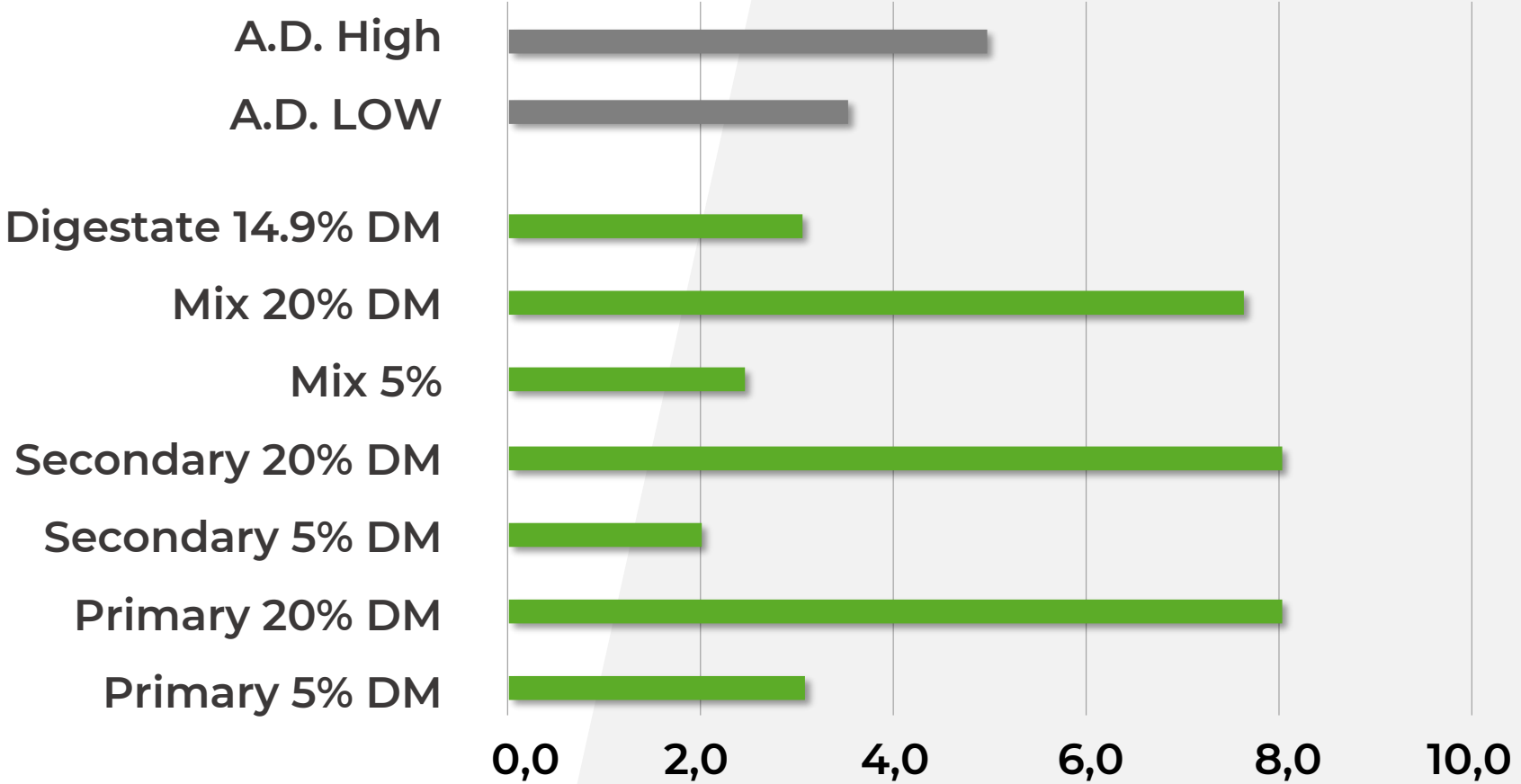
RNG Selling price:
0,04 €/kWh

ZeroSD-RNG O&M
(electricity, personal, spares, reagent and spare parts): 37,024€/year

No subsidies considered

TECHNOLOGY ADVANTAGES AND RNG PRODUCTION

RNG production per p.e./year (Nm³)



TECHNOLOGY ADVANTAGES AND RNG PRODUCTION

PROFIT

UWWTP

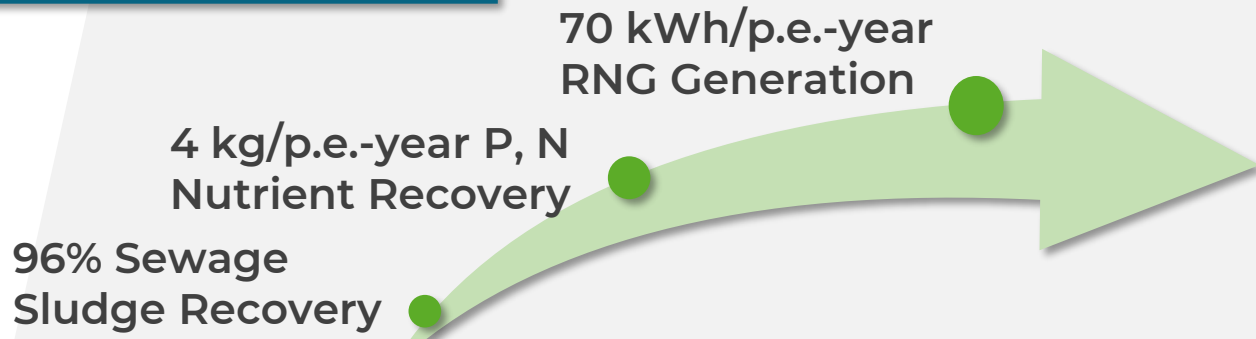
- + [Green bar]
- [Red bar]
- Sewage Sludge Management

UWWTP + A.D.

- + [Green bar]
- Biogas Generation
- [Red bar]
- Biogas Management

UWWTP + ZeroSD

- + [Green bar]
- RNG
- Water recycling
- Nutrients (P,N) recovery
- [Red bar]



SUSTAINABILITY

FUTURE ACTIVITIES

2020 - Pilot Plant Gasification Experiments



2021 - Industrial Scale Pilot Plant



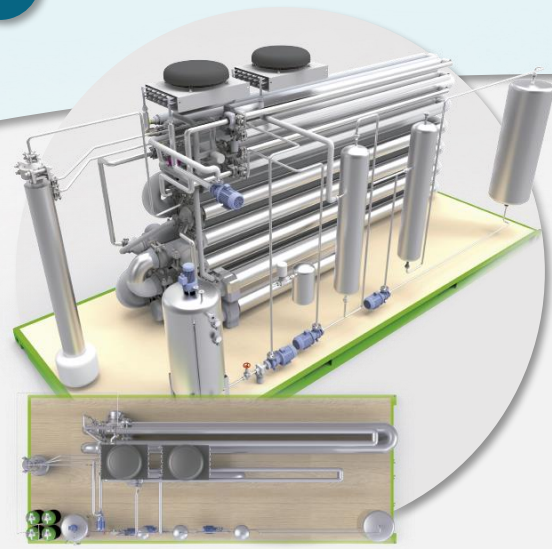
2022 - Industrial Scale Pilot Plant Operation



2023 - Industrial Plant Optimization



2024 - Industrial Plant Commercialization



INDUSTRIAL SCALE PILOT PLANT PROJECT

Project in consortium (Biomass producer, RNG stakeholders, R+D Institutes, Gas Purifying, etc.)

Installation in a real industry

2020 Project Definition

2021 Construction & Start-Up

100-1000 Tn/year Capacity

3-4 M€ Project Budget

EU or Business Angel funding

LET'S TALK

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The Cade logo, consisting of the word "cade" in a stylized, rounded font with a large closing parenthesis on the right, is centered over a collage of grayscale images. The collage depicts various scenes of a research and development environment, including people working at computers, in a laboratory, and in a meeting. The text "engineered technologies" is written in a smaller, sans-serif font directly below the logo.

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